



GERRO POWER

File No.: GS-LI-1007

SHENZEHN CERRO POWER COMPANY LTD

Revision: A0

SHENZHEN CERRO POWER COMPANY LTD

产 品 规 格 书

Product Specification

Client No. :	C.B.E
Cell Model:	SAMSUNG ICR18650-22FM
Pack Model:	J001-18650704-01
Pack :	7S4P
Voltage :	25.9V
Capacity :	10Ah

Prepared by	Checked by
Mike	Simon
2014-07-10	2014-07-10

Customer Approval		
Dept.	Signature	Date

SHENZHEN CERRO POWER COMPANY LTD

Add: Room 4D, Luhua Building, Guangxia Road, Futian District, Shenzhen, China 518109

www.cerropower.com Email: sales@cerropower.com ; cinda@126.com

Tel: 86- 135 1082 7543 ; 86-755-8311 9966 Fax: +86-755-8311 9980

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1. Scope

This specification only applies to the reference battery in this specification and manufactured by SHENZHEN CERRO POWER CO.LTD.

2. Rating

Item		Rating	Note
Cell	Type	Li-ion Battery	
	Cell Model	ICR18650-26FM	Samsung cell
	Nominal Capacity	2600mAh	Discharge : 0.2C Cut-off Voltage: 2.75V
	Minimum Capacity	2500mAh	Discharge : 0.2C Cut-off Voltage: 2.75V
	Nominal voltage	3.7V	
	Internal Impedance	60mΩ	
	Dimension	18.4x65.0mm	
	Weight	45g	
Battery pack	Pack Method	7S4P	
	Nominal Capacity	10000mAh	Discharge : 0.2C Cut-off Voltage: 19.25V
	Minimum Capacity	9800mAh	Discharge : 0.2C Cut-off Voltage: 19.25V
	Nominal Voltage	25.9V	
	Energy	259Wh	
	Charge Voltage	29.4V	
	Discharge cut-off voltage	19.25V	
	Charge Method	CC/CV	
	Standard Charge Current	2000mA	
	Max. Charge Current	8A	
	Standard Discharge Current	1760mA	0.2C
	Max. Discharge current	15A	
	Cycle Life	500 times	
	Internal Impedance	180mΩ	
	Dimension	L136.0xW78.0xH81.0mm	
	Output Wire	Charge: UL3135,AWG18 Discharge: UL3135,AWG14	Red/Black

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	Output Connector	Page 7th	
	Weight	Approx.1.3kg	
	Working Temperature Range	Charge: 0°C--45°C Discharge: -20°C--60°C	
	Storage Temperature	-10°C--45°C	

3. Protection Circuit

3.1 PCB Parameter

No.	Item		Standard
1	Charge Current		5-8A
2	Discharge Current		15-18A
3	Balance Voltage		4.16V-4.20V
4	Balance Current		42-55mA
5	Overcharge	Over-Charge Detect Voltage	4.20±0.05V
		Over-Charge Delay Time	0.5S—2.0S
		Over-Charge Reset Voltage	4.10±0.05V
6	Over-discharge	Over-Discharge Detect Voltage	2.75±0.08V
		Over-Discharge Delay Time	0.5—2.0S
		Over-Discharge Reset Voltage	3.0±0.05V
7	Over-current	Over-Current Detect Current	45-60A
		Over-Current Delay Time	80ms—160ms
		Reset	Release load
8	Short Circuit	Detect Status	External Short Circuit
		Delay Time	300-400us
		Reset	Release load
9	Standby Current		25uA type, max.32uA
10	Resistance		≤12mΩ

4. Appearance

It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or deformation, and it shall be clean and have equality and product value.

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5. Performance

5.1 Standard Test Condition

The battery shall be evaluated within 1 month from the arrival date.

Unless otherwise stated in these specifications, the following test shall be carried out in an ambient temperature of $20\pm5^{\circ}\text{C}$, relative humidity of $65\pm20\%$

Discharge capacity when the battery is discharged at 0.2C to 19.25V after being standard charged. Five cycles are permitted for this test. The test shall be terminated at the end of the first cycle which meets the requirement.

5.2 Testing Instrument or Apparatus

5.2.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm specified.

5.2.2 Voltmeter and Ammeter

Voltmeters and ammeters shall be equal or more precision instruments of $10\text{K}\Omega/\text{V}$ and 0.01Ω .

5.2.3 Impedance Meter

Impedance shall be measured by a sinusoidal alternating current method (1kHz LCR meter)

5.3 Standard Charge

Standard charge means charging for 6hours using 29.4V/2A charger

5.4 Standard Discharge

Standard discharge means discharging at 0.2C down to 19.25V

5.5 Electrical Performance

Item	Condition	Specification
Open-Circuit Voltage	The open-circuit voltage shall be measured within 24hours after standard charge	$\geq 28.84\text{V}$
Internal Impedance	The impedance shall be measure in an alternating current method (1kHz LCR meter) after standard charge at $20\pm5^{\circ}\text{C}$	$\leq 180\text{m}\Omega$
Battery Capacity 1	The discharge time at 0.2C shall be measured after standard charge at $20\pm5^{\circ}\text{C}$ and rest 30mins	$\geq 300\text{min}$
Battery Capacity 2	The discharge time at 15A shall be measured after standard charge at $20\pm5^{\circ}\text{C}$ and rest 30mins	$\geq 26\text{min}$
Cycle Life	The discharge time on standard discharge shall be measured after 500 cycles of standard charge and discharge at $20\pm5^{\circ}\text{C}$	$\geq 180\text{min}$
Charge(capacity) retention	The discharge time at 0.2C shall be measured after standard charge and then storage at $20\pm5^{\circ}\text{C}$ for 28days	$\geq 240\text{min}$
Temperature Characteristic1	After standard charging at $20\pm5^{\circ}\text{C}$, laying the battery at 55°C for 4hour, then discharge at 0.2C to 19.25V, record the discharge time	$\geq 240\text{min}$
Temperature Characteristic2	After standard charging at $20\pm5^{\circ}\text{C}$, laying the battery at -10°C for 4hour, then discharge at 0.2C to 19.25V, record the discharge time	$\geq 210\text{min}$

6. Mechanical Performance

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Item	Condition	Specification
Crush Test	A battery is to be crushed between two flat surfaces. The force for the crushing is to be applied by a hydraulic ram with a 32mm diameter piston. The crushing is to be continued until a pressure reading of 17.2mmPa is reached on the hydraulic ram, applied force of 13kN. Once the maximum pressure has been obtained it is to be released.	No fire, No explosion
Drop Test	The battery has only two axes of symmetry in which case only two directions shall be tested. The battery is to be dropped from a height of 1 meter twice onto concrete ground.	No explosion, No fire, No smoke
Vibration	A full-charged battery is to be subjected to simple harmonic motion with an amplitude of 1.6mm total maximum excursion. The frequency is to be varied at the rate of 1 hertz per minute between 10 and 55 hertz. The cell shall be vibrated for 30 minutes per axis o XYZ axes.	No leakage, No Fire, No explosion

7. Safety Performance

Item	Condition	Specification
Over charge	At 20±5℃, charging battery with constant current 1C to voltage 35V, then with constant voltage 35V till current decline to 0.	No explosion, No fire
Over discharge	At 20±5℃, the cell are fully charged with standard charging method and standby at least 1hour. The cell should be discharged at a current of 1C for 2.5h.	No explosion, No fire
Short-circuit	At 20±5℃, The cells are fully charged with standard charging method and standby at least 1hour. Positive and negative terminal connect with wire (maximum load of 50mΩ) to cause short circuit until its voltage is lower than 0.1V or cell temperature on the surface is back to room temperature ±10℃.	No explosion, No fire The temperature of the surface of the cell are lower than 150℃
Heating	Battery is heated in a circulating air oven at a rate of 5±2℃ per mins to 130℃, an then placed 30 mins at 130℃	No explosion, no fire

8. Delivery Conditon

Approx. 50% charged

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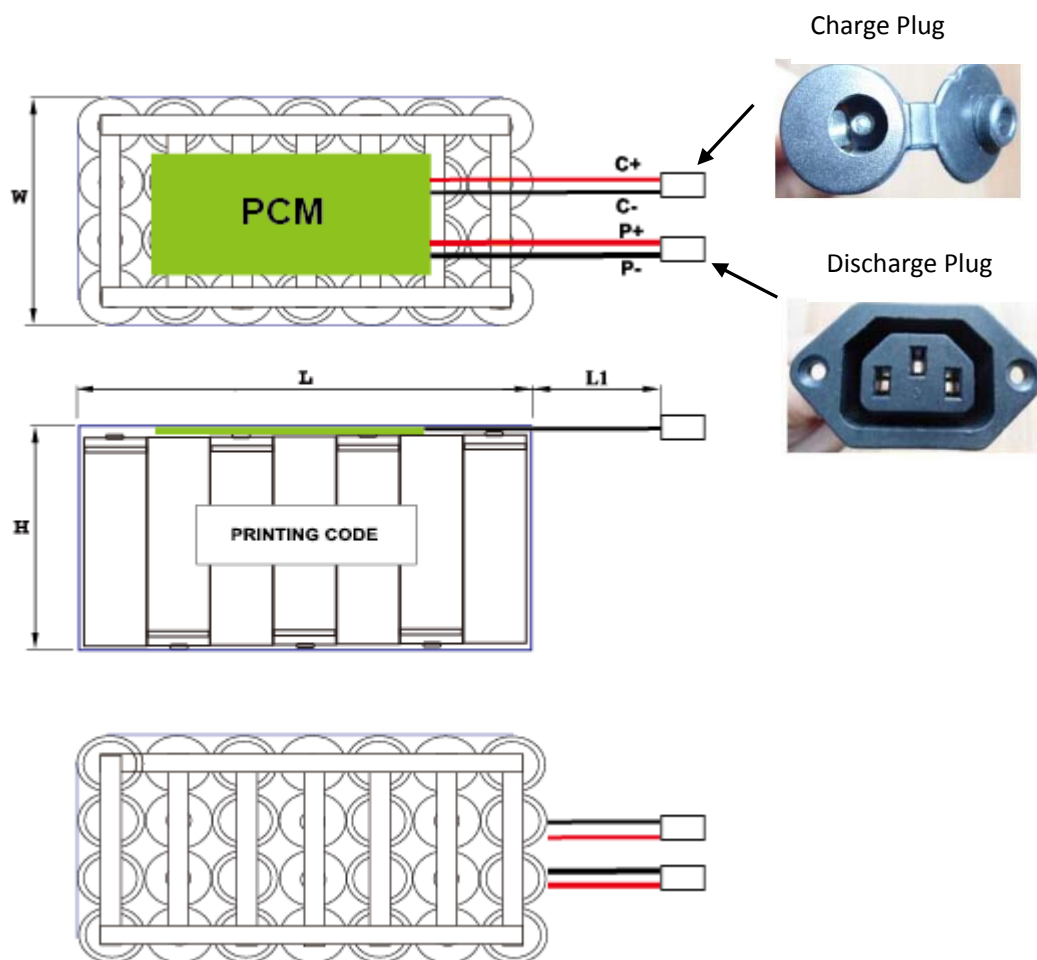
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9. Pack Drawing



Remarks:

1. Dimension: L136.0xW78.0xH81.0mm
2. Output Wire
Charge: UL3135,AWG18,Red/Black,L1=100±5mm
Discharge: UL3135,AWG14, Red/Black,L1=100±5mm
3. Printing code:
GRE LI18650 25.9V 8.8Ah
227.92Wh YYWW

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Pack Model	J001-18650704-01			
File No.	J001-18650704-01		Signature	Date
Revision	A0	Drawed by	Mike	2014-07-10
Unit	mm	Checked by	Simon	2014-07-10

10. Period of Warranty

The period of warranty is one year from the date of shipment. GREENERGY guarantees to give a replacement in case of battery with defects proven due to manufacturing process instead of the customer abuse and misuse.

11. Warnings

To prevent the possibility of the battery from leaking, heating, fire, Please READ this specification carefully before usage and observe the following precautions:

- Ⓢ When recharging, use the lithium battery charger specifically for that purpose
- Ⓢ Do not strike battery with any sharp edge parts, such as Ni-tabs, pins and needles
- Ⓢ Do not immerse the battery in water and seawater
- Ⓢ Do not use and leave the battery near a heat source as fire or heater
- Ⓢ Do not reverse the position and negative terminals
- Ⓢ Do not connect the battery to an electrical outlet
- Ⓢ Do not discard the battle in fire or heat it
- Ⓢ The battery tabs are not so stubborn especially for aluminum tab. Do not bend tab.
- Ⓢ Do not short-circuit the battery by directly connecting the positive and negative terminal with metal object.
- Ⓢ Do not transport and store the battery together with metal objects such as necklaces, hairpins etc.
- Ⓢ Do not directly solder the battery and pierce the battery with a nail or other sharp object.

12. Battery operation instruction

12.1 Charging

Charging current: Do not surpass the biggest charging current which in this specification.

Charging voltage: Do not surpass the highest voltage which in this specification.

Charge temperature: The charge temperature is in according to this specification.

12.2 Discharging

Discharge current: Do not surpass the biggest discharge current which in this specification.

Discharge voltage: Do not be less than the lowest voltage which is in this specification.

Discharge temperature: The discharge temperature is in according to this specification,

12.3 Over-discharges

After the short time excessively discharges charges immediately cannot affect the use, but the long time

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excessively discharges can cause the battery the performance, battery function losing. The battery long-term has not used, has the possibility to be able to be at because of its automatic flashover characteristic certain excessively discharges the condition, for prevented excessively discharges the occurrence, the battery should maintain the certain electric quantity.

12.4 Storing the Batteries

The battery should store in the product specification book stipulation temperature range. If has surpasses above for six months the long time storage, suggested you should carry on additional charge to the battery.

12.5 Please do not continuously charge the battery over 8hours.

13. Others

©The customer is requested to contact CERROPOWER in advance, if and when the customer needs other applications or operating conditions than those described in this document. Additional experimentation may be required to verify performance and safety under such conditions.

©GREENERGY will take no responsibility for any accident when the battery is used under other conditions than those described in this Document.

©GREENERGY will inform, in a written form, the customer of improvement(s) regarding proper use and handing of the battery, if it is deemed necessary.

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